Written Amendment

(Amendment based on Section 11)

To Mr. Hiroshi YAMAMURA, Examiner at the Patent Office

1. Identification of the International Application PCT/JP2004/000667

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4. Object of Amendment:

Claims

- 5. Contents of Amendment
- (1) Claims 1 and 19 are amended as indicated in the attached sheets.
- (2) Claims 11 and 13 are cancelled as indicated in the attached sheets.
- (3) Claims 24-30 are added as indicated in the attached sheets.
- 6. List of appended documents

New sheets 53-56 and 56-1 of Claims

1 set

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CLAIMS

1. (Amended) A retardation film comprising an optically anisotropic layer and a retardation layer, the retardation layer comprising an aligned liquid crystalline compound,

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wherein the optically anisotropic layer contains at least one material selected from the group consisting of polyamide, polyimide, polyester, poly(etherketone), poly(amide-imide), and poly(ester-imide),

the optically anisotropic layer is formed on a transparent base, and the retardation layer is laminated directly on the optically anisotropic layer.

- 2. The retardation film according to claim 1, wherein the optical retardation layer further comprises an aligned polymer.
- 3. The retardation film according to claim 1, wherein the liquid crystalline compound has an alignment direction inclined with respect to a face direction of the optically anisotropic layer.
- 4. The retardation film according to claim 1, wherein the liquid crystalline compound has an alignment direction varying depending on a position in the thickness direction of the optical retardation layer.
- 5. The retardation film according to claim 1, wherein a vector component in a face direction of the optically anisotropic layer, which composes a vector in the alignment direction of the liquid crystalline compound, crosses at right angles an optical axis of the optically anisotropic layer.
- 6. The retardation film according to claim 1, wherein the optical retardation layer has a positive uniaxial refractive index anisotropy.

- 7. The retardation film according to claim 1, wherein the liquid crystalline compound has a crosslinking structure.
- 5 8. The retardation film according to claim 1, wherein the liquid crystalline compound comprises a nematic liquid crystalline compound.
 - 9. The retardation film according to claim 1, wherein the optically anisotropic layer has a negative uniaxial refractive index anisotropy.
 - 10. The retardation film according to claim 1, wherein the optically anisotropic layer has a biaxial refractive index anisotropy.

11. (Cancelled)

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- 12. The retardation film according to claim 1, wherein the optically anisotropic layer comprises polyimide.
- 13. (Cancelled)

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- 14. An optical element comprising the retardation film according to claim 1 and a polarizer.
- 15. The optical element according to claim 14, further comprising a transparent protective film, and the transparent protective film is sandwiched between the retardation film and the polarizer.
 - 16. The optical element according to claim 14, wherein the polarizer is a stretched polymer film.

- 17. The optical element according to claim 14, wherein the polarizer is a polyvinyl alcohol-based polarizing film.
- 18. An image display apparatus comprising the retardation film according to claim 1 or the optical element according to claim 14.
 - 19. (Amended) A method for producing a retardation film, the method comprising steps of:

applying a solution containing at least one material selected from the group consisting of polyamide, polyimide, polyester, poly(etherketone), poly(amide-imide), and poly(ester-imide),

drying the solution so as to form an optically anisotropic layer, applying a solution that contains a liquid crystalline compound and a polymer to react with polarized ultraviolet light, onto the optically anisotropic layer;

drying the solution so as to form a precursor layer of a retardation layer; and

irradiating a surface of the precursor layer with polarized ultraviolet light.

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- 20. The method for producing a retardation film according to claim 19, further comprising a step of crosslinking the liquid crystalline compound.
- 21. The method for producing a retardation film according to claim 19,
 25 further comprising a step of irradiating the surface of the precursor layer with unpolarized ultraviolet light.
 - 22. A method for producing an optical element, the method comprising steps of:
 - preparing a retardation film produced according to the producing

method of claim 19 and a polarizer, and applying an adhesive onto at least either the retardation film or the polarizer;

drying the adhesive; and

bonding the retardation film and the polarizer via a surface applied with the adhesive.

23. A method for producing an optical element, the method comprising steps of:

preparing the retardation film produced according to the producing method of claim 19 and a polarizer having a transparent protective film adhered, and applying an adhesive onto at least either the retardation film or the transparent protective film;

drying the adhesive; and

bonding the retardation film and the transparent protective film via a surface applied with the adhesive.

24. (New) A method for producing a retardation film according to claim 19, further comprising a step of stretching or shrinking the optically anisotropic layer together with the transparent base.

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25. (New) A method for producing a retardation film, the method comprising steps of:

stretching or shrinking an optically anisotropic layer together with a base on which the optically anisotropic layer is formed;

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applying a solution that contains a liquid crystalline compound and a polymer that reacts with polarized ultraviolet light, onto the optically anisotropic layer;

drying the solution so as to form a precursor layer of a retardation layer; and

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irradiating a surface of the precursor layer with polarized ultraviolet

light.

26. (New) The method for producing a retardation film according to claim 25, wherein the base is a transparent base.

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- 27. (New) The method for producing a retardation film according to claim 25, further comprising a step of crosslinking the liquid crystalline compound.
- 28. (New) The method for producing a retardation film according to claim 25, further comprising a step of irradiating the surface of the precursor layer with unpolarized ultraviolet light.
 - 29. (New) A method for producing an optical element, the method comprising steps of:
 - preparing a retardation film produced by the method according to claim 25 and a polarizer, and applying an adhesive onto at least one of the retardation film and the polarizer;

drying the adhesive; and

bonding the retardation film and the polarizer via a surface applied with the adhesive.

30. (New) A method for producing an optical element, the method comprising steps of:

preparing a retardation film produced by the method according to claim 25 and a polarizer to which a transparent protective film is adhered, and applying an adhesive onto at least one of the retardation film and the transparent protective film;

drying the adhesive; and

bonding the retardation film and the transparent protective film via a surface applied with the adhesive.